



ASIAN CHLORINATED RUBBER HIGH BUILD COATING

Single pack, air drying chlorinated rubber finish paint

- Topcoat/ buildcoat in chlorinated rubber systems
- Suitable for interior and exterior use
- Fast drying
- Dry heat resistance upto 60° C

TECHNICAL DATA

Colour	Range	Drying time at 30° C	Surface dry : 30 minutes Hard dry : 8 hours
Gloss	Eggshell		
Volume Solids	Approx. 40 %	Over coating Interval at 30° C	Min. : 8 hours Max.: Unlimited, provided the surface is dry and clean from all contamination.
Recommended DFT	35 - 50 microns		
Theoretical covering capacity	11.4 sq.mtr/ l @ 35 microns DFT 8.0 sq.mtr/ l @ 50 microns DFT	Shelf Life (cool and dry place)	At least 12 months
Flash point	Not less than 27° C		

DIRECTIONS FOR USE

SURFACE PREPARATION & SUBSTRATE CONDITION:

- Suitable Chlorinated Rubber/ Conventional/ Epoxy primers or intermediates; dry and free from all contamination. In case of aged Epoxy/ conventional coating, the surface should be sufficiently roughened prior to painting
- Surface temperature must be atleast 3° C above dew point but not above 50° C

MIXING

If settling is observed in the drum, loosen the settled material with the help of hand stirrer followed by power driven stirrer for quick homogenous mixing

APPLICATION

Application Method	Brush/Roller	Air Spray	Airless Spray
Recommended thinner	T - 131	T - 131	T - 131
Volume of thinner	0 - 10 %	5 - 20 %	0 - 15%
Nozzle orifice		1.5 - 3.00 mm	0.38 - 0.46 mm
Nozzle pressure		0.3 - 0.4 MPa (= approx 3 - 4 atm, 43 - 57 p.s.i.)	10 - 13 MPa (= approx. 100 - 130 atm, 1400 - 1800 p.s.i.)

STORAGE & PACKING

Storage : Store in a cool, dry place. Store in accordance with local regulations.

Packing : 20, 4 & 1 litre packs available in select shades

SAFETY INFORMATION

As a general safety measure, inhalation of solvent vapours or paint mist and contact of liquid paint with skin & eyes, should be avoided. Forced ventilation should be provided when applying paint in confined spaces or stagnant air. Even when ventilation is provided, respiratory, skin and eye protection are always recommended when spraying paint.

Please refer our Material Safety Data Sheet prior to using the product.

Disclaimer: To the best of our knowledge the information provided herein are true and accurate at the date of issuance. Since we have no control over the quality or condition of the substrate or the various factors affecting the use and application of the product, we do not accept any responsibility or liability arising out of use of the product.

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